888 Titrando



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888 Titrando

Manual

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Table of contents

Table of contents

1	Introduction	on	1
	1.1	The Titrando system	1
	1.2	Instrument description	2
	1.3	Titration modes – Measuring modes – Dosing commands	3
	1.4	About the documentation	4
	1.4.1	Symbols and conventions	
	1.5	Safety instructions	
	1.5.1 1.5.2	General notes on safety Electrical safety	
	1.5.3	Working with liquids	6
	1.5.4	Flammable solvents and chemicals	
	1.5.5	Recycling and disposal	/
2	Overview o	of the instrument	8
3	Installation	1	10
	3.1	Setting up the instrument	
	3.1.1 3.1.2	Packaging	
	3.1.2	Checks Location	
	3.2	Connecting a controller	
	3.2.1	Operation	
	3.3	Connecting MSB devices	
	3.3.1	Connecting a dosing device	
	3.3.2 3.3.3	Connecting a stirrer or titration stand	
	3.4	Connecting USB devices	
	3.4.1	General	
	3.4.2	Connecting a USB hub	
	3.4.3	Connecting a printer	
	3.4.4 3.4.5	Connecting a balance Connecting a PC keyboard (only for operation with Touch	20
	33	Control)	
	3.4.6	Connecting a barcode reader	22
	3.5	Connecting sensors	
	3.5.1 3.5.2	Connecting a pH, metal or ion-selective electrode	
	3.5.3	Connecting a reference electrode	
	3.5.4	Connecting a temperature sensor or an electrode with inte-	
		grated temperature sensor	25

	3.5.5 3.5.6	Connecting an iConnect	
		, , , , , , , , , , , , , , , , , , ,	
4	Working w	vith the exchange unit	28
5	Operation	and maintenance	30
	5.1 5.1.1 5.1.2	General notes Care Maintenance by Metrohm Service	30
	5.2	Quality management and qualification with Metrohm	31
6	Troublesho	ooting	32
	6.1	General	32
	6.2 6.2.1	SET titration	
7	Appendix		35
	7.1 7.1.1	Remote interface Pin assignment of the remote interface	
8	Technical s	pecifications	39
	8.1 8.1.1 8.1.2 8.1.3	Measuring interface Potentiometry Temperature Polarizer	39 39
	8.2	Internal dosing device	41
	8.3	Power connection	41
	8.4	Safety specifications	41
	8.5	Electromagnetic compatibility (EMC)	41
	8.6	Ambient temperature	42
	8.7	Reference conditions	42
	8.8	Dimensions	
	8.9	Interfaces	42
9	Warranty (guarantee)	44
10	Accessorie	S	46
	Index		48

Table of figures

Table of figures

Figure 1	The Titrando system	1
Figure 2	Front 888 Titrando	8
Figure 3	Rear 888 Titrando	9
Figure 4	Connecting the Touch Control	11
Figure 5	Connecting the computer	13
Figure 6	MSB connections	14
Figure 7	Connecting a dosing device	16
Figure 8	Connecting an MSB stirrer	17
Figure 9	Connecting the propeller stirrer to the titration stand	17
Figure 10	Connecting the Remote Box	18
Figure 11	Connecting a printer	
Figure 12	Connecting a pH, metal or ion-selective electrode	23
Figure 13	Connecting a reference electrode	24
Figure 14	Connecting a polarizable electrode	24
Figure 15	Connecting a temperature sensor or an electrode with integrated ter	m-
	perature sensor	
Figure 16	Connecting the iConnect	26
Figure 17	Connecting an electrode to the iConnect	26
Figure 18	Attaching the exchange unit	28
Figure 19	Connectors of the Remote Box	35
Figure 20	Pin assignment of remote socket and remote plug	35

1 Introduction

1 Introduction

1.1 The Titrando system

The Titrando is the heart of the modular Titrando system. Operation is carried out either by Touch Control with a touch-sensitive screen ("standalone titrator") or by a computer with a corresponding software.

A Titrando system can contain numerous kinds of a variety of instruments. The following figure provides an overview of the peripheral devices you can connect to the 888 Titrando.

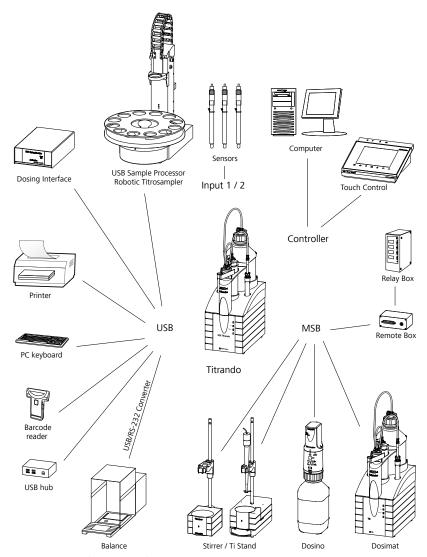


Figure 1 The Titrando system

Up to three control instruments (Titrando, Dosing Interface, USB Sample Processor, etc.) can be controlled via USB connection during operation with the 900 Touch Control.

You can request information on special applications in the "Application Bulletins" and "Application Notes", available free of charge through the responsible Metrohm representative. Various monographs on the subjects of titration techniques and electrodes are also available.

Updating the device software is described in the Help for the corresponding PC software.

1.2 Instrument description

The 888 Titrando has the following characteristics:

Operation

Operation is carried out by means of a touch-sensitive Touch Control or with high-performance PC software.

Dosing

An internal dosing drive for exchange units.

MSB connectors

Four MSB connectors (Metrohm Serial Bus) for connecting dosing devices (Dosimat with exchange unit or Dosino with dosing unit), stirrers, titration stands and Remote Boxes.

USB connectors

Two USB connectors, through which devices such as printers, PC keyboards, barcode readers or additional control instruments (USB Sample Processor, Titrando, Dosing Interface, etc.) can be connected.

Measuring interface

One measuring input each for:

- a potentiometric electrode (pH, metal or ion-selective electrode)
- a separate reference electrode
- a temperature sensor (Pt1000 or NTC)
- a polarizable electrode
- an iConnect (measuring interface for electrodes with integrated data chip, so-called iTrodes)

1 Introduction

1.3 Titration modes – Measuring modes – Dosing commands

The 888 Titrando supports the following titration modes, measuring modes and dosing commands:

DFT

Dynamic equivalence point titration. The reagent addition is carried out in variable volume steps.

Measuring modes:

- pH (pH measurement)
- U (potentiometric voltage measurement)
- Ipol (voltametric measurement with selectable polarization current)
- Upol (amperometric measurement with selectable polarization voltage)

MET

Monotonic equivalence point titration. The reagent addition is carried out in constant volume steps.

Measuring modes:

- pH (pH measurement)
- U (potentiometric voltage measurement)
- Ipol (voltametric measurement with selectable polarization current)
- Upol (amperometric measurement with selectable polarization voltage)

SET

Endpoint titration at one or two specified endpoints.

Measuring modes:

- pH (pH measurement)
- U (potentiometric voltage measurement)
- Ipol (voltametric measurement with selectable polarization current)
- Upol (amperometric measurement with selectable polarization voltage)

MEAS

The following measuring modes can be selected for measurements:

- pH (pH measurement)
- U (potentiometric voltage measurement)
- Ipol (voltametric measurement with selectable polarization current)
- Upol (amperometric measurement with selectable polarization voltage)
- T (temperature measurement)

1.4 About the documentation

CAL

Electrode calibration.

Measuring mode:

pH (calibration of pH electrodes)

Dosing commands

The following commands for dosing can be selected:

- PREP (rinsing the cylinder and tubings of an exchange unit or dosing unit)
- **EMPTY** (emptying the cylinder and tubings of a dosing unit)
- ADD (dosing a specified volume)

1.4 About the documentation



CAUTION

Please read through this documentation carefully before putting the instrument into operation. The documentation contains information and warnings which the user must follow in order to ensure safe operation of the instrument.

1.4.1 Symbols and conventions

The following symbols and formatting may appear in this documentation:

(5- 12)	Cross-reference to figure legend	
	The first number refers to the figure number, the second to the instrument part in the figure.	
1	Instruction step	
	Carry out these steps in the sequence shown.	
Method	Dialog text, parameter in the software	
File ► New	Menu or menu item	
[Next]	Button or key	
	WARNING	
	This symbol draws attention to a possible life-threat- ening hazard or risk of injury.	
	WARNING	
	This symbol draws attention to a possible hazard due to electrical current.	

1 Introduction



WARNING

This symbol draws attention to a possible hazard due to heat or hot instrument parts.



WARNING

This symbol draws attention to a possible biological hazard.



CAUTION

This symbol draws attention to possible damage to instruments or instrument parts.



NOTE

This symbol highlights additional information and tips.

1.5 Safety instructions

1.5.1 General notes on safety



WARNING

This instrument may only be operated in accordance with the specifications in this documentation.

This instrument has left the factory in a flawless state in terms of technical safety. To maintain this state and ensure non-hazardous operation of the instrument, the following instructions must be observed carefully.

1.5.2 Electrical safety

The electrical safety when working with the instrument is ensured as part of the international standard IEC 61010.



WARNING

Only personnel qualified by Metrohm are authorized to carry out service work on electronic components.

1.5 Safety instructions



WARNING

Never open the housing of the instrument. The instrument could be damaged by this. There is also a risk of serious injury if live components are touched.

There are no parts inside the housing which can be serviced or replaced by the user.

Mains voltage



WARNING

An incorrect mains voltage can damage the instrument.

Only operate this instrument with a mains voltage specified for it (see rear panel of the instrument).

Protection against electrostatic charges



WARNING

Electronic components are sensitive to electrostatic charges and can be destroyed by discharges.

Do not fail to pull the mains cable out of the mains connection socket before you set up or disconnect electrical plug connections at the rear of the instrument.

1.5.3 Working with liquids



CAUTION

Periodically check all system connections for leaks. Observe the relevant regulations in respect to working with flammable and/or toxic fluids and their disposal.

6 ******** 888 Titrando

1 Introduction

1.5.4 Flammable solvents and chemicals



WARNING

All relevant safety measures are to be observed when working with flammable solvents and chemicals.

- Set up the instrument in a well-ventilated location (e.g. fume cupboard).
- Keep all sources of flame far from the workplace.
- Clean up spilled liquids and solids immediately.
- Follow the safety instructions of the chemical manufacturer.

1.5.5 Recycling and disposal



This product is covered by European Directive 2002/96/EC, WEEE – Waste from Electrical and Electronic Equipment.

The correct disposal of your old equipment will help to prevent negative effects on the environment and public health.

More details about the disposal of your old equipment can be obtained from your local authorities, from waste disposal companies or from your local dealer.

2 Overview of the instrument

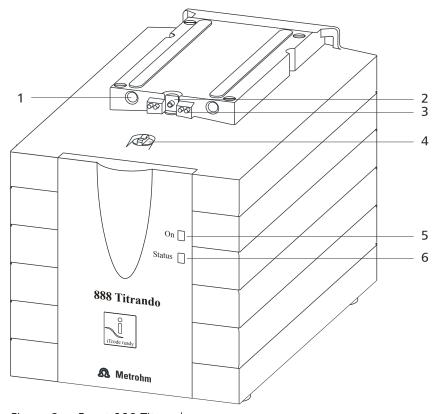


Figure 2 Front 888 Titrando

1 Guide openings

For centering the exchange unit.

3 Contact pins

For the data chip.

5 "On" LED

Lights up when the Titrando is ready for operation.

2 Piston rod

Moves the piston of the exchange unit up and down.

4 Coupling

For switching the flat stopcock.

6 "Status" LED

Shows the current status of the internal dosing drive.

8 888 Titrando

2 Overview of the instrument

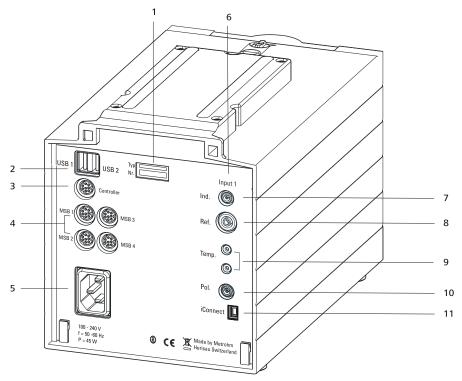


Figure 3 Rear 888 Titrando

1 Type plate

Contains specifications concerning supply voltage, instrument type and serial number.

3 Connector (Controller)

For connecting a Touch Control or a PC with installed PC software. Mini DIN, 9-pin.

5 Power socket

7 Electrode connector (Ind.)

For connecting pH, metal or ion-selective electrodes with integrated or separated reference electrode. Socket F.

9 Temperature sensor connector (Temp.)

For connecting temperature sensors (Pt1000 or NTC). Two B sockets, 2 mm.

11 Electrode connector (iConnect)

For connecting electrodes with integrated data chip (iTrodes).

2 USB connector (USB 1 and USB 2)

USB ports (type A) for connecting printer, keyboard, barcode reader, additional Titrandos, USB Sample Processor, etc.

4 MSB connector (MSB 1 to MSB 4)

Metrohm Serial Bus. For connecting external dosing devices, stirrers or Remote Boxes. Mini DIN, 9-pin.

6 Measuring interface 1 (Input 1)

8 Electrode connector (Ref.)

For connecting reference electrodes, e.g. Ag/AgCl reference electrode. Socket B, 4 mm.

10 Electrode connector (Pol.)

For connecting polarizable electrodes, e.g. double Pt wire electrodes. Socket F.

3.1 Setting up the instrument

3.1.1 Packaging

The instrument is supplied in highly protective special packaging together with the separately packed accessories. Keep this packaging, as only this ensures safe transportation of the instrument.

3.1.2 Checks

Immediately after receipt, check whether the shipment has arrived complete and without damage by comparing it with the delivery note.

3.1.3 Location

The instrument has been developed for operation indoors and may not be used in explosive environments.

Place the instrument in a location of the laboratory which is suitable for operation, free of vibrations, protected from corrosive atmosphere, and contamination by chemicals.

The instrument should be protected against excessive temperature fluctuations and direct sunlight.

3.2 Connecting a controller

3.2.1 Operation

Two different versions are available for operating the 888 Titrando:

- A Touch Control with touch-sensitive screen. It forms a "stand-alone instrument" together with the 888 Titrando.
- A computer enables operation of the 888 Titrando with the help of a PC software, e.g. *tiamo*.



CAUTION

Take care to ensure that the power supply cable is pulled out of the power socket before either setting up or disconnecting connections between the instruments.

10 ********* 888 Titrando

3.2.1.1 Connecting a Touch Control



NOTE

The plug is protected against accidental disconnection of the cable by means of a pull-out protection feature. If you wish to pull out the plug, you will first need to pull back the outer plug sleeve marked with arrows.

Connect the Touch Control as follows:

1 • Insert the plug of the Touch Control connection cable into the **Controller** socket.

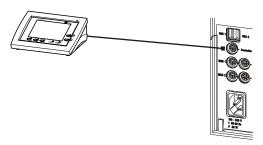


Figure 4 Connecting the Touch Control

- **2** Connect the MSB devices (see Chapter 3.3, page 14).
 - Connect the USB devices (see Chapter 3.4, page 18).
- **3** Connect the Titrando to the power supply.
- **4** Switch on the Touch Control.

The Touch Control power supply is supplied through the Titrando. Automatic system tests are performed on both instruments at the time of activation. The **On** LED on the front of the Titrando lights up when the system test has been completed and the instrument is ready for operation.



CAUTION

The Touch Control must be shut down properly by deactivation with the power switch on the rear of the instrument before the power supply is interrupted. If this is not done, then there is a danger of data loss. Because of the fact that the power supply for the Touch Control is provided through the Titrando, you must never disconnect the Titrando from the power supply (e.g. by deactivating with a connector strip) before you have deactivated the Touch Control.

If you would prefer not to position the Touch Control directly next to the Titrando, then you can lengthen the connection with the 6.2151.010 cable. The maximum connection length permitted is 5 m.

3.2.1.2 Connecting a computer

The 888 Titrando requires a USB connection to a computer in order to be able to be controlled by a PC software. Using a 6.2151.000 controller cable, the instrument can be connected directly, either to a USB socket on a computer, to a connected USB hub or to a different Metrohm control device.

You need administrator rights for the installation of driver software and control software on your computer.

Cable connection and driver installation

A driver installation is required in order to ensure that the 888 Titrando is recognized by the PC software. To accomplish this, you must comply with the procedures specified. The following steps are necessary:

1 Installing the software

- Insert the PC software installation CD and carry out the installation program directions.
- Exit the program if you have started it after the installation.

2 Establishing the cable connections

- Connect all peripheral devices to the instrument, see Chapter 3.3, page 14 and see Chapter 3.4, page 18.
- Connect the instrument to the power supply if you have not already done this.
 - The "On" LED on the 888 Titrando is not yet illuminated!
- Connect the instrument to a USB connector (Type A) of your computer (see manual of your computer). The 6.2151.000 cable is used for this purpose.

12 ********* 888 Titrando

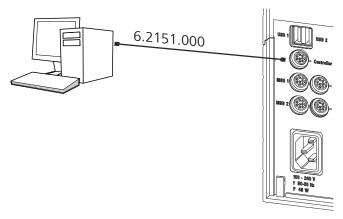


Figure 5 Connecting the computer

The instrument is recognized. Depending on the version of the Windows operating system used, the driver installation proceeds differently afterwards. Either the necessary driver software is installed automatically or an installation wizard is started.

Follow the instructions of the installation wizard.

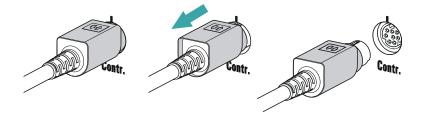
The "On" LED on the 888 Titrando lights up when the driver installation has been completed and the instrument is ready for operation.

If problems should occur during installation, contact your company's IT support team.



NOTE

The plug on the instrument end of the 6.2151.000 controller cable is protected against accidental disconnection by means of a pull-out protection feature. If you wish to pull out the plug, you will first need to pull back the outer plug sleeve marked with arrows.



Registering and configuring the instrument in the PC software

The instrument must be registered in the configuration of your PC software. Once that has been done, you can then configure it according to your requirements. Proceed as follows:

1 Setting up the instrument

Start the PC software.
 The instrument is automatically recognized. The configuration dialog for the instrument is displayed.

Make configuration settings for the instrument and its connectors

More detailed information concerning the configuration of the instrument can be found in the documentation for the respective PC software.

3.3 Connecting MSB devices

In order to connect MSB devices, e.g. stirrers or dosing devices, Metrohm instruments are equipped with up to a maximum of four connectors on what is referred to as the *Metrohm Serial Bus* (MSB). Various kinds of peripheral devices can be connected in sequence (in series, as a "daisy chain") at a single MSB connector (8-pin Mini DIN socket) and controlled simultaneously by the respective control instrument. In addition to the connection cable, stirrers and the Remote Box are each equipped with their own MSB socket for this purpose.

The following figure provides an overview of the instruments that can be connected to an MSB socket, along with a number of different cabling variations.

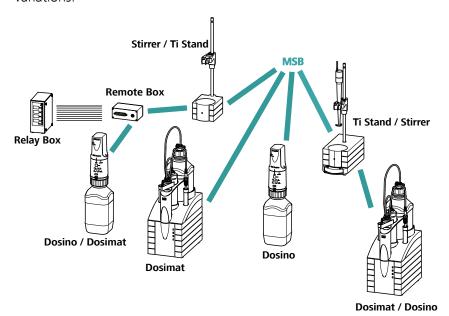


Figure 6 MSB connections

The control instrument determines which peripheral devices are supported.



NOTE

When connecting MSB devices together, the following must be observed:

- Only one device of the same type can be used at a single MSB connector at one time.
- Type 700 Dosino and 685 Dosimat dosing devices cannot be connected together with other MSB instruments on a shared connector.
 These dosing devices must be connected separately.



CAUTION

Exit the control software before you plug in MSB instruments. When it is switched on, the control instrument automatically recognizes which device is connected to which MSB connector. The operating unit or the control software enters the connected MSB devices into the system configuration (device manager).

MSB connections can be extended with the 6.2151.010 cable. The maximum connection length permitted is 15 m.

3.3.1 Connecting a dosing device

Three dosing devices can be connected to the instrument (**MSB 2 to MSB 4**).



NOTE

The dosing device connected via MSB can be used only for simple volume additions, not for titrations.

The types of dosing devices that are supported are:

- 800 Dosino
- 700 Dosino
- 805 Dosimat
- 685 Dosimat

Proceed as follows:

1 Connecting a dosing device

- Exit the control software.
- Connect the connection cable of the dosing device to one of the sockets marked with MSB on the rear of the control instrument.

888 Titrando ----- 15

• Start the control software.

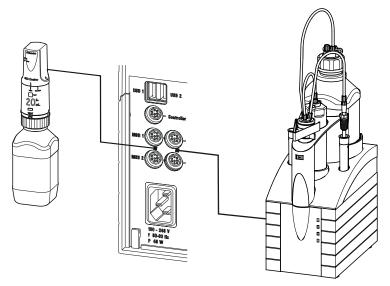


Figure 7 Connecting a dosing device

3.3.2 Connecting a stirrer or titration stand

You can use the following instruments:

- With built-in magnetic stirrer (stirring "from below"):
 - 801 Stirrer
 - 803 Ti Stand
- Without built-in magnetic stirrer (stirring "from above"):
 - 804 Ti Stand with propeller stirrer 802 Stirrer

Connect a stirrer or a titration stand as follows:

1 Connecting the stirrer or titration stand

- Exit the control software.
- Connect the connection cable of the magnetic stirrer or of the titration stand to one of the sockets marked with MSB on the rear of the control instrument.
- 804 Ti Stand only: Connect the propeller stirrer to the stirrer connector (socket with stirrer symbol) of the titration stand.
- Start the control software.

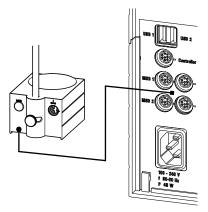


Figure 8 Connecting an MSB stirrer

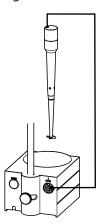


Figure 9 Connecting the propeller stirrer to the titration stand

3.3.3 Connecting a Remote Box

Instruments that are controlled via remote lines and/or that send control signals via remote lines can be connected via the 6.2148.010 Remote Box. In addition to Metrohm, other instrument manufacturers also use similar connectors that make it possible to connect different instruments together. These interfaces are also frequently given the designations "TTL Logic", "I/O Control" or "Relay Control" and generally have a signal level of 5 volts.

Control signals are understood to be electrical line statuses or electrical pulses (> 200 ms) which display the operating status of an instrument or which trigger or report an event. Sequences on a variety of instruments can thus be coordinated in a single complex automation system. No exchange of data is possible, however.

Proceed as follows:

1 Connecting the Remote Box

• Exit the control software.

888 Titrando ----- 17

• Connect the Remote Box connection cable to one of the sockets marked with **MSB** on the rear of the control instrument.

Start the control software.

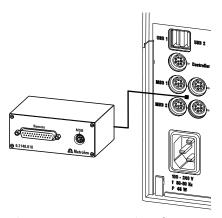


Figure 10 Connecting the Remote Box

You can, for example, connect an 849 Level Control (fill level monitoring in a canister) or a 731 Relay Box (switch box for 230/110 volt alternating current sockets and low-voltage direct current outlets). The Remote Box also has an MSB socket at which a further MSB device, e.g. a dosing device or a stirrer, can be connected.

You will find precise information concerning the pin assignment of the interface on the Remote Box in the appendix.

3.4 Connecting USB devices

3.4.1 General

The 888 Titrando has two USB connectors (type A sockets) for peripheral devices with USB interfaces. The Titrando functions as a USB hub (distributor) no matter how it is operated. If you wish to connect more than two devices to the USB, you can also use an additional, commercially available USB hub.



CAUTION

If you operate the 888 Titrando with the aid of the Touch Control, take care to ensure that the Touch Control is switched off when you set up or disconnect connections between the various instruments. If you use a PC software to control the 888 Titrando, you should exit the program before you set up or disconnect the USB connections.

3.4.2 Connecting a USB hub

If you wish to connect more than two devices to the USB connector of the 888 Titrando, you can also use an additional commercially available USB hub (distributor). If you operate the 888 Titrando with the help of the Touch Control, then you should use a USB hub with its own power supply.

Connect the USB hub as follows:

- **1** Switch off the Touch Control and/or exit the PC software.
- With the aid of the 6.2151.020 cable, connect the USB connector of the 888 Titrando (type A) with the USB connector of the hub (type B, see manual for the hub).
- **3** Switch on the Touch Control.

 The USB hub is recognized automatically.

3.4.3 Connecting a printer

Printers that are connected to the 888 Titrando with Touch Control must meet the following requirements:

- Printer languages: HP-PCL (PCL 3 to 5, PCL 3GUI), Canon BJL Commands or Epson ESC P/2
- Printer resolution: 300 dots/inch or 360 dots/inch (Epson)
- Paper size: A4 or Letter, single-sheet feed.

Connect the printer as follows:

- **1** Switch off the Touch Control.
- With the aid of the 6.2151.020 cable, connect the USB connector of the 888 Titrando (type A) with the USB connector of the printer (type B, see manual for the printer).
- **3** Switch on the printer first, then the Touch Control.
- 4 Configure the printer in the device manager of the Touch Control (see Touch Control manual).

888 Titrando -----19

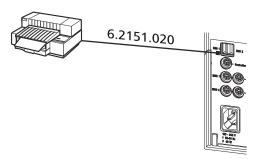


Figure 11 Connecting a printer

3.4.4 Connecting a balance

- Operation with a PC software:
 - Connect the balance directly to the serial connector (COM) of the computer. This is usually 9-pin and marked with the symbol IOIOI.

- Operation with Touch Control:
 - You will need the 6.2148.050 USB/RS-232 adapter to connect a halance

The following table offers an overview of the balances that you can use together with the 888 Titrando and of which cable you will need for connection to the RS-232 interface:

Balance	Cable
AND ER, FR, FX with RS-232 interface (OP-03)	6.2125.020 + 6.2125.010
Mettler AB, AG, PR (LC-RS9)	In the scope of delivery for the balance
Mettler AM, PM, PE with interface	6.2146.020 + 6.2125.010
option 016	Also from Mettler: ME 47473
or	adapter and either ME 42500
Mettler AJ, PJ with interface option 018	hand switch or ME 46278 foot switch
Mettler AT	6.2146.020 + 6.2125.010
	Also from Mettler: ME 42500 hand switch or ME 46278 foot switch
Mettler AX, MX, UMX, PG, AB-S, PB-S, XP, XS	6.2134.120

20 888 Titrando

Balance	Cable
Mettler AE with interface option	6.2125.020 + 6.2125.010
011 or 012	Also from Mettler: ME 42500 hand switch or ME 46278 foot switch
Ohaus Voyager, Explorer, Analytical Plus	Cable AS017-09 from Ohaus
Precisa balances with RS-232-C interface	6.2125.080 + 6.2125.010
Sartorius MP8, MC, LA, Genius, Cubis	6.2134.060
Shimadzu BX, BW	6.2125.080 + 6.2125.010

Operation with Touch Control

Connect the balance as follows:

- 1 Plug in the USB plug of the USB/RS-232 adapter at the USB connector of the 888 Titrando.
- Connect the RS-232 interface of the USB/RS-232 adapter with the RS-232 interface of the balance (see table for cable).
- **3** Switch on the Touch Control.
- **4** Switch on the balance.
- **5** Activate the RS-232 interface of the balance if necessary.
- **6** Configure the RS-232 interface of the USB/RS-232 adapter in the device manager of the Touch Control (see Touch Control manual).

3.4.5 Connecting a PC keyboard (only for operation with Touch Control)

The PC keyboard is used as an aid for text and numerical input. Connect the PC keyboard as follows:

1 Insert the USB plug of the keyboard into one of the USB sockets of the 888 Titrando.

2 Switch on the Touch Control.

The keyboard is recognized automatically and entered in the device manager.

3 Configure the keyboard in the device manager of the Touch Control (see Touch Control manual).

3.4.6 Connecting a barcode reader

The barcode reader is used as an aid for text and numerical input. You can connect a barcode reader with USB interface.

Operation with Touch Control

Connect the barcode reader as follows:

- 1 Insert the USB plug of the barcode reader into one of the USB sockets of the 888 Titrando.
- 2 Switch on the Touch Control.

The barcode reader is recognized automatically and entered in the device manager.

Configure the barcode reader in the device manager of the Touch Control (see Touch Control manual).

Settings on the barcode reader:

Program the barcode reader as follows (see also the manual for the barcode reader):

- **1** Switch the barcode reader to programming mode.
- **2** Specify the desired layout for the keyboard (USA, Germany, France, Spain, German-speaking Switzerland).

This setting must match the setting in the device manager (see the Touch Control manual).

Make sure that the barcode reader is set in such a way that Ctrl characters (ASCII 00 to 31) can be sent.

22 888 Titrando

Program the barcode reader in such a way that the ASCII character 02 (STX or Ctrl B) is sent as the first character. This first character is normally referred to as the "Preamble" or "Prefix Code".

- Program the barcode reader in such a way that the ASCII character 04 (EOT or Ctrl D) is sent as the last character. This last character is normally referred to as the "Postamble", "Record Suffix" or "Postfix Code".
- **6** Exit the programming mode.

3.5 Connecting sensors

The measuring interface contains the following measuring inputs:

- Ind. for a potentiometric electrode (pH, metal or ion-selective electrode)
- **Ref.** for a separate reference electrode
- **Temp.** for a temperature sensor (Pt1000 or NTC)
- **Pol.** for a polarizable electrode
- iConnect for an iConnect (measuring interface for electrodes with integrated data chip, so-called iTrodes)

3.5.1 Connecting a pH, metal or ion-selective electrode

Connect the pH, metal or ion-selective electrode as follows:

1 Plug the electrode plug into the **Ind.** socket of the 888 Titrando.

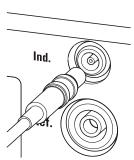


Figure 12 Connecting a pH, metal or ion-selective electrode

3.5 Connecting sensors



NOTE

The electrode cable is protected against accidental disconnection of the cable by means of a pull-out protection. If you wish to pull out the plug again, you will first need to pull back the outer plug sleeve

3.5.2 Connecting a reference electrode

Connect the reference electrode as follows:

1 Plug the electrode plug into the **Ref.** socket of the 888 Titrando.

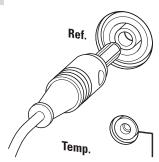


Figure 13 Connecting a reference electrode

3.5.3 Connecting a polarizable electrode

Connect the polarizable electrode as follows:

1 Plug the electrode plug into the **Pol.** socket of the 888 Titrando.

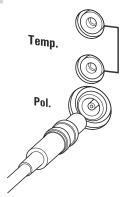


Figure 14 Connecting a polarizable electrode



NOTE

The electrode cable is protected against accidental disconnection of the cable by means of a pull-out protection. If you wish to pull out the plug again, you will first need to pull back the outer plug sleeve.

3.5.4 Connecting a temperature sensor or an electrode with integrated temperature sensor

A temperature sensor of the Pt1000 or NTC type can be connected to the **Temp.** connector.

Connect the temperature sensor or the electrode with integrated temperature sensor as follows:

1 Insert the plugs of the temperature sensor into the **Temp.** sockets of the Titrando.

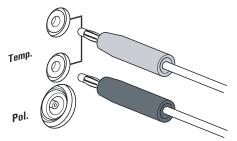


Figure 15 Connecting a temperature sensor or an electrode with integrated temperature sensor



NOTE

Always insert the red plug into the red socket. This is the only way that shielding against electrical interference can be ensured.

3.5.5 Connecting an iConnect

An external 854 iConnect measuring interface can be connected to the 888 Titrando.

Connect the iConnect as follows:

1 Plug the iConnect plug into the **iConnect** socket of the 888 Titrando.

3.5 Connecting sensors

Take care to ensure that the marking on the plug matches the marking on the Titrando as shown in the figure.

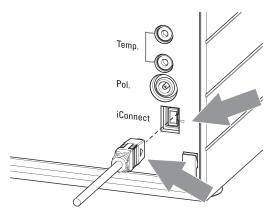


Figure 16 Connecting the iConnect

The iConnect is detected automatically and entered as measuring input into the device properties of the Titrando. If an electrode is connected to the iConnect that is not yet included in the list of sensors for the control software, then a corresponding message will be displayed.

The iConnect can be plugged in and unplugged while the Titrando is switched on.

An electrode with integrated data chip, referred to as iTrode, is connected to the iConnect.

Connect the electrode as follows:

- **1** Remove the protective caps on the iConnect and the electrode.
- **2** Plug in the electrode on the iConnect as illustrated below.

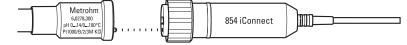


Figure 17 Connecting an electrode to the iConnect

The guide pin guarantees correct connection in such a way that the contact pins cannot be damaged.

3 Screw the iConnect tightly.

3.5.6 Differential potentiometry

Potentiometric measurements with high-ohm measuring chains can be disrupted by electrostatic and electromagnetic fields in media with low conductivity. Use our 6.0229.100 Solvotrode or other special electrodes for pH measurements in organic solvents. If no reliable measurements are possible with these, then a 6.5104.030 (230 V) or 6.5104.040 (115 V) differential amplifier can be used. The differential amplifier is connected to the high-ohm measuring input (**Ind.**).

4 Working with the exchange unit

The exchange unit (806 Exchange Unit) has an integrated data chip that makes it possible to store data about the exchange unit and for the reagent. The data is edited in the Touch Control or in the PC software. The start-up of the exchange unit is described in the manual for the exchange unit.

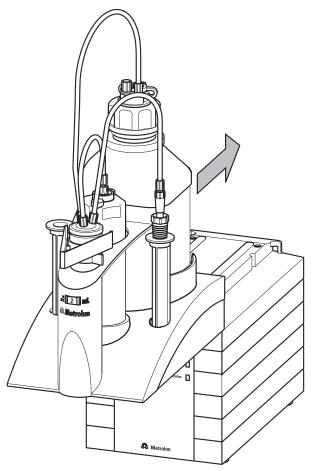


Figure 18 Attaching the exchange unit

Proceed as follows to attach the exchange unit:

Attach the exchange unit from the front onto the 888 Titrando and push it all the way to the rear.

It must snap in audibly.

If the exchange unit is attached correctly, its initialization is activated by a microswitch which is triggered by the guide bolts of the exchange unit. The exchange unit is recognized and the data is read out automatically from the data chip. The 888 Titrando carries out an

28 ----- 888 Titrando

automatic rotation of the flat stopcock and then returns it to the exchange position (dosing position). The **Status** LED will be continuously illuminated once this has been accomplished.

The following table contains a summary of which operating statuses of the internal dosing device are displayed by the **Status** LED:

Status of the "Status" LED	Description
off	No exchange unit is attached.
constant illumina- tion	The exchange unit has been correctly attached and recognized and can now be used for dosing and titration. The flat stopcock is in the exchange position, i.e. the exchange unit can be removed.
slow flashing	 The exchange unit is currently being used for dosing or filling. An intelligent exchange unit has been attached and the data on the integrated data chip is currently either being read out or written.
rapid flashing	Error on the dosing drive, consult the "Trouble-shooting" chapter.

5.1 General notes

5 Operation and maintenance

5.1 General notes

5.1.1 Care

The 888 Titrando requires appropriate care. Excess contamination of the instrument may result in functional disruptions and a reduction in the service life of the otherwise sturdy mechanics and electronics.

Spilled chemicals and solvents should be removed immediately. Above all, the plug connections on the rear of the instrument (in particular the power socket) should be protected from contamination.



CAUTION

Although this is largely prevented by design measures, the power plug should be unplugged immediately if aggressive media have found their way into the interior of the instrument to prevent serious damage to the instrument electronics. In such cases, Metrohm Service must be informed.

5.1.2 Maintenance by Metrohm Service

Maintenance of the 888 Titrando is best carried out as part of annual service, which is performed by specialist personnel from Metrohm. A shorter maintenance interval may be necessary if you frequently work with caustic and corrosive chemicals.

Metrohm Service offers every form of technical advice for maintenance and service of all Metrohm instruments.

30 888 Titrando

5.2 Quality management and qualification with Metrohm

Quality management

Metrohm offers you comprehensive support in implementing quality management measures for instruments and software.

Qualification

Please contact your local Metrohm representative for support in qualification of instruments and software. The **Installation Qualification** (IQ) and **Operational Qualification** (OQ) are offered by Metrohm representatives as a service. They are carried out by trained employees using standardized qualification documents and in accordance with the currently applicable requirements of the regulated industry.

Maintenance

The electronic and mechanical functional groups of Metrohm instruments can and should be checked by specialist personnel from Metrohm as part of a regular preventive maintenance schedule. Please ask your local Metrohm representative regarding the precise terms and conditions involved in concluding a corresponding maintenance agreement.

For detailed information on this topic, please visit www.metrohm.com.

6.1 General

6 Troubleshooting

6.1 General

Problem	Cause	Remedy
The "On" LED is not illuminated, even though the instrument is connected to the power supply.	The Touch Control or the computer has not been switched on yet or the plugs are not correctly plugged in.	 Check the plug connections. Switch on the Touch Control or the computer.
It is not possible to attach the exchange unit.	The flat stopcock of the exchange unit is not in the exchange position.	Move the green switching lever to the right until it stops.
	The piston rod in the exchange unit is not in the correct position.	Move the piston rod into the correct position (see the manual for the exchange unit).
The exchange unit can not be removed and the "Status" LED is flashing slowly.	The exchange unit is cur- rently being used for dos- ing or filling.	 Wait until the procedure has been completed. Cancel the procedure manually.
Die "Status" LED does not light up, even though an exchange unit is attached.	The exchange unit has not been attached correctly.	Remove the exchange unit and then attach it once again (it must snap in audibly). The LED flashes while data is read out from an intelligent exchange unit (806 Exchange Unit) and lights up constantly if the exchange unit has been recognized correctly.
The "Status" LED flashes rapidly.	The dosing drive is overloaded because the flat stopcock is jammed.	 Switch off the Touch Control or exit the PC software. Check whether the exchange unit can be removed. a. If not, move the green switching lever to the right until it stops. Attempt once more to remove the exchange unit; perform maintenance on it afterwards (see the manual for the exchange unit).
	The dosing drive is overloaded because the piston is jammed.	Switch the control instrument off and then back on again.

6 Troubleshooting

Problem	Cause	Remedy
		 Remove and clean the exchange unit (see the chapter in the manual for the exchange unit, "Care and upkeep"). Contact your local Metrohm Service department if necessary.
	The data of the exchange unit can no longer be read. The data chip is damaged, either mechanically or by chemical action.	 Contact your local Metrohm Service department to have the data chip replaced. If necessary, remove the data chip yourself so that the exchange unit can continue to be used in the meantime.

6.2 **SET titration**

Problem	Cause	Remedy
The titration will not be finished.	The minimum dosing rate is too low.	Select the user-defined titration rate and increase the minimum rate (see manual/help of the software used).
	The stop criterion is unsuitable.	Adjust the control parameters (see manual/ help of the software used):
		Increase the stop drift.Select a short delay time.
The sample is over- titrated.	The control parameters are unsuitable.	Adjust the control parameters (see manual/ help of the software used):
		 Select Titration rate = slow. Select the user-defined titration rate and increase the control range. Select the user-defined titration rate and reduce the maximum rate. Select the user-defined titration rate and reduce the minimum rate. Stir faster. Arrange the electrode and buret tip to an optimum.
	The electrode responds too slowly.	Replace the electrode.
The titration time is too long.	The control parameters are unsuitable.	Adjust the control parameters (see manual/ help of the software used):
		• Select Titration rate = optimal or fast .

6.2 SET titration

Problem	Cause	Remedy
		 Select the user-defined titration rate and decrease the control range. Select the user-defined titration rate and increase the maximum rate. Select the user-defined titration rate and increase the minimum rate.
The results are spread widely.	The minimum dosing rate is too high.	Select user-defined titration rate and decrease the minimum rate (see manual/help of the software used).
	The electrode responds too slowly.	Replace the electrode.

7 Appendix

7 Appendix

7.1 Remote interface

The 6.2148.010 Remote Box allows devices to be controlled which cannot be connected directly to the MSB interface of the Titrando.

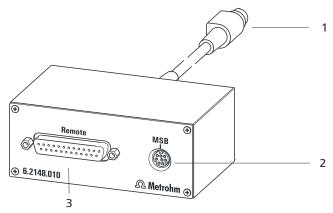


Figure 19 Connectors of the Remote Box

- 1 Cable
 - For connecting to the Titrando.
- 2 MSB connector

Metrohm Serial Bus. For connecting external dosing devices or stirrers.

3 Remote connector

For connecting instruments with a remote interface.

7.1.1 Pin assignment of the remote interface

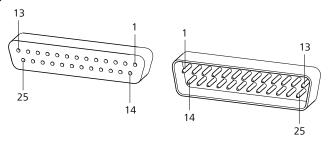
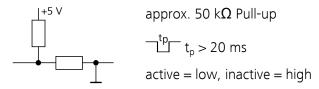


Figure 20 Pin assignment of remote socket and remote plug

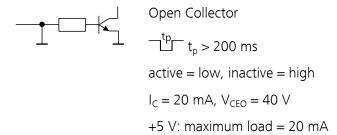
The above figure of the pin assignment applies for all Metrohm instruments with 25-pin D-Sub remote connector.

7.1 Remote interface

Inputs



Outputs



The following tables offer information concerning the assignment of the individual pins and their function:

Table 1 Inputs and outputs of the remote interface

'	,	•
Assignment	Pin No.	Function*
Input 0	21	Start
Input 1	9	Stop
Input 2	22	
Input 3	10	Quit
Input 4	23	-
Input 5	11	
Input 6	24	
Input 7	12	
Output 0	5	Ready
Output 1	18	Conditioning OK
Output 2	4	Determination
Output 3	17	EOD
Output 4	3	
Output 5	16	Error
Output 6	1	
Output 7	2	Warning
		-

36 888 Titrando

7 Appendix

Assignment	Pin No.	Function*
Output 8	6	
Output 9	7	
Output 10	8	
Output 11	13	
Output 12	19	
Output 13	20	
0 volts / GND	14	
+5 volts	15	
0 volts / GND	25	

^{*} Signal activated only for operation with Touch Control.

 Table 2
 Explanation of the individual functions

Function	Explanation
Start	The current method is started at the time of activation.
	t _{pulse} > 100 ms
Stop	The current method is canceled (Stop) at the time of activation.
	t _{pulse} > 100 ms
Quit	The current command in the determination run will be canceled at the time of activation.
	t _{pulse} > 100 ms
Ready	The instrument is ready to receive a start signal.
Conditioning OK	The line is set when Conditioning with SET titration and KFT titration is at OK. The line remains set until the determination is started with [START] .
Determination	The instrument performs a data-generating determination.
EOD	End of Determination.
	Pulse (t _{pulse} = 200 ms) after a determination or after a buffer/standard solution during calibration using a Sample Processor.
Error	The line is set for error message display.

7.1 Remote interface

Function	Explanation	
Warning	The line is set for warning message display.	

-----8 Technical specifications

Technical specifications 8

Measuring interface 8.1

The 888 Titrando has one galvanically isolated measuring interface.

The measuring cycle is 100 ms for all measuring modes.

8.1.1 **Potentiometry**

One high-ohm measuring input (Ind.) for pH, metal or ion-selective electrodes and one measuring input (**Ref.**) for separate reference electrodes.

Input resistance $> 1 \cdot 10^{12} \Omega$

 $< 1 \cdot 10^{-12}$ A (under reference conditions) Offset current

Measuring mode

На

Measuring -13 - +20 pH

range

Resolution 0.001 pH Measurina Ha E00.0±

(±1 digit, without sensor error, under reference conditions) accuracy

Measuring mode

Measuring -1,200 - +1,200 mV

range

Resolution 0.1 mV ±0.2 mV Measuring

accuracy (±1 digit, without sensor error, under reference conditions)

8.1.2 **Temperature**

A measuring input (**Temp.**) for temperature sensors of the Pt1000 or NTC type with automatic temperature compensation.

R (25 °C) and B value can be configured for NTC sensors.

Measuring range

Pt1000 -150 - +250 °C NTC -5 - +250 °C

(R (25 °C) = 30,000 Ω and B (25/50) = 4,100 K)

Resolution

Pt1000 0.1 °C

8.1 Measuring interface

NTC 0.1 °C

Measuring accu-

racy

Pt1000 ±0.2 °C

(Applies for measuring range -20 - +150 °C; ±1 digit; without sensor

error, under reference conditions)

NTC ±0.6 °C

(Applies for measuring range +10 - +40 °C; ± 1 digit; without sensor

error, under reference conditions)

8.1.3 Polarizer

One measuring input (**Pol.**) for polarizable electrodes.

Measuring mode

Ipol

Determination with adjustable polarization current

Polarization $-122.5 - +122.5 \mu A$ (increment: 0.5 μA)

current –125.0 - +125.0 μA: non-guaranteed values, dependent on reference

voltage +2.5 V

Measuring −1,200 - +1,200 mV

range

Resolution 0.1 mV
Measuring ±0.2 mV

accuracy (±1 digit, without sensor error, under reference conditions)

Measuring mode

Upol

Determination with adjustable polarization voltage

Polarization -1,225 - +1,225 mV (increment: 25 mV)

voltage -1,250 - +1,250 mV: non-guaranteed values, dependent on reference

voltage +2.5 V

Measuring $-120 - +120 \mu A$

range

Resolution 0.1 μA

8 Technical specifications

8.2 Internal dosing device

Cylinder volume of

1 mL, 5 mL, 10 mL, 20 mL or 50 mL

the exchange unit

Resolution 20,000 steps per cylinder volume

8.3 Power connection

Supply voltage 100 - 240 V

Frequency 50 - 60 Hz

Power consump-

Maximum 45 W

tion

Fuse Electronic overload protection

8.4 Safety specifications

Design and testing ■ EN/IEC 61010-1

■ UL 61010-1

CSA-C22.2 No. 61010-1

Protection class I

Safety instructions The documentation contains safety instructions which have to be fol-

lowed by the user in order to ensure safe operation of the instrument.

8.5 Electromagnetic compatibility (EMC)

Emission Standards fulfilled:

EN/IEC 61326-1EN/IEC 61000-6-3

■ EN/IEC 61000-6-4

■ EN 55022 / CISPR 22

Immunity Standards fulfilled:

■ EN/IEC 61326-1

■ EN/IEC 61000-6-2

■ EN/IEC 61000-4-2

■ EN/IEC 61000-4-3

■ EN/IEC 61000-4-4

■ EN/IEC 61000-4-5

■ EN/IEC 61000-4-6

■ EN/IEC 61000-4-11

■ EN/IEC 61000-4-14

NAMUR

888 Titrando •••••• 41

8.6 Ambient temperature

8.6 Ambient temperature

Nominal function +5 - +45 °C

range

Storage $-20 - +60 ^{\circ}\text{C}$ Transport $-40 - +60 ^{\circ}\text{C}$

8.7 Reference conditions

Ambient tempera- +25 °C (\pm 3 °C)

ture

Relative humidity $\leq 60\%$

Instrument in operation at least 30 min

Validity of the

After adjustment

data

8.8 Dimensions

Width 142 mm
Height 227 mm
Depth 231 mm
Weight 2,817 g

Material (housing) Poly(butylene terephthalate) (PBT)

8.9 Interfaces

USB connectors

USB ports 2 USB downstream ports (type A sockets), 500 mA each, for connect-

ing peripheral devices such as printers, keyboards, barcode readers or

RS-232/USB boxes (Metrohm order no. 6.2148.020).

Connector "Controller"

Controller port USB upstream port with auxiliary power supply (Mini DIN socket) for

connecting Touch Control or computer for controlling the 888

Titrando.

Touch Control With integrated Touch Control cable.

Computer With 6.2151.000 cable.

8 Technical specifications

MSB connectors (Metrohm Serial Bus)

Dosing device Connector for a maximum of three external dosing devices, models

Dosimat or Dosino (MSB 2 to MSB 4). These dosing devices can be

used only for simple volume additions, not for titrations.

Stirrer Connector for a maximum of four stirrers.

Stirrer control: switching on/off manually or coordinated with the titra-

tion sequence.

Speed in 15 steps and shift direction can be selected.

Remote Box Connector for a maximum of four Remote Boxes. Remote Boxes can

be used to actuate and monitor external devices.

9 Warranty (guarantee)

Metrohm guarantees that the deliveries and services it provides are free of defects in materials, design or manufacturing.

The general warranty period is 36 months (exclusions below) from the date of delivery, or 18 months in the event of continuous operation. The warranty remains valid on the condition that the servicing is provided by a service organization authorized by Metrohm at defined intervals and with a defined scope.

The warranty period for anion suppressors of the type "MSM" is 120 months from the date of delivery or 60 months in the case of continuous operation.

The warranty period for IC separation columns is 90 days after start-up.

For third-party components that are recognizable as such, the manufacturer's warranty regulations apply.

For instruments sold under the Metrohm NIRSystems brand, a full 16-month warranty is applicable. In the event of continuous operation, the warranty period is reduced by half.

Consumables and materials with limited storage life and glass breakage in the case of electrodes or other glass parts are excluded from the warranty.

Warranty claims cannot be asserted if the ordering party has failed to meet its payment obligations according to schedule.

During the warranty period, Metrohm undertakes either to replace free of charge or to credit the purchaser for any modules or components that can be shown to be faulty. Any transport or customs fees that may apply are the responsibility of the ordering party.

The precondition for this is that the ordering party has to specify the article number, the article designation, an adequate error description, the delivery date and (if applicable) the serial number or chip data in the Support Tracker. Metrohm then decides whether a replacement or a credit note is to be issued or whether the faulty part has to be returned using the Return Material Authorization (RMA). If a replacement or credit note is issued, the ordering party undertakes to store the faulty part for at least 24 months in accordance with the current storage directives (in compliance with ESD guidelines) and to hold it in readiness for onsite inspection or for return shipment to Metrohm. Metrohm reserves the right to invoice the ordering party for these articles, including retroactively, in the event of noncompliance with these preconditions.

44 888 Titrando

9 Warranty (guarantee)

The same warranty periods that are specified for a corresponding new part apply to parts that are replaced or repaired within the above-mentioned warranty periods. However, replacement or repair of a part does not extend the warranty period of the entire system.

Deficiencies arising from circumstances that are not the responsibility of Metrohm, such as improper storage or improper use, etc., are expressly excluded from the warranty.

Metrohm also offers a 120-month spare parts availability guarantee and a 60-month PC software support warranty, calculated from the date on which the product is withdrawn from the market. The content of this warranty is the ability of the customer to obtain functioning spare parts or appropriate software support at market prices during the time of the warranty period. This does not apply for software products sold under the Metrohm NIRSystems brand.

If Metrohm AG is unable to meet this obligation due to circumstances beyond the control of Metrohm AG, then the ordering party shall be offered alternative solutions at preferential conditions.

10 Accessories

Up-to-date information on the scope of delivery and optional accessories for your instrument can be found on the Internet.



NOTE

When you receive your new instrument, we recommend downloading the accessories list from the Internet, printing it out and keeping it together with the manual for reference purposes.

Instruments currently sold

If you do not know the article number of your instrument, proceed as follows:

Downloading the accessories list

1 Go to the Metrohm website http://www.metrohm.com/com.



The **Search** webpage will be displayed.

3 Enter a search term relating to the instrument into the search field and click on **Find**.

The search results will be displayed.

4 In the search results, select the **Devices** tab (if it is not already selected) and then click on the Metrohm article number of the required instrument (e.g. 2.852.0050).

The page with information pertaining to the searched article is displayed.

5 Select the **Parts** tab.

The complete list of accessories with the scope of delivery and the optional accessories will be displayed.

6 Click on

46 888 Titrando

10 Accessories

The **Partslists** webpage will be displayed.

7 Select the desired output language.

8 With the article number entered, click on the command **Generate** PDF.

The PDF file with the accessories data will be created in the language selected.

Direct access for all instruments

If you are unable to find your instrument using the search as described above, this may be due to the instrument not being sold anymore. Using the article number, you can download accessories lists for all instruments as follows:

Downloading the accessories list

1 Type http://partslists.metrohm.com into your Internet browser.
The Partslists webpage will be displayed.

- **2** Select the desired output language.
- 3 Enter the article number and click on the **Generate PDF** command.

 The PDF file with the accessories data will be created in the language selected.

888 Titrando **-----47**

Index

Index

Numbers/Symbols	EMPTY 4	0
6.2151.000 controller cable 12	PREP 4	Operational qualification 31
685 Dosimat 15	Dosing device	Overview of the instrument 8
700 Dosino 15	Connect 15	
800 Dosino 15	Driver software	P
801 Stirrer 16	Install 12	PC keyboard
803 Ti Stand 16		Connect 21
804 Ti Stand 16	E	Pin assignment
805 Dosimat 15	Electrode	Power connection 9
	Connect 23	PREP 4
A	Electrostatic charge 6	Printer 19
ADD 4	EMPTY 4	
	Exchange unit	Q
В		Q Quality management 31
Balance	G	, s
Barcode reader	Guarantee 44	R
Connect 22		Remote
	1	Interface 35
С	iConnect	Pin assignment
Calibration mode	Connect 25	Remote Box
CAL 4	Installation	Connect 17
Computer	Driver software 12	
Connect 12	Installation qualification 31	S
Connect	Instrument description 2	Safety instructions 5
Balance 20	Instrument type 9	Sensor
Barcode reader 22		Connect 23
Computer 12	K	Serial number 9
Dosing device 15	Keyboard	Service 5
iConnect	Connect 21	SET 3
MSB devices 14		Stirrer
PC keyboard21	L	Connect 16
Printer 19	LED	System test 11
Remote Box 17	On 32	,
Stirrer 16	Status 29, 32	Т
Titration stand 16	-,-	Temperature sensor
Touch Control11	M	Connect 23
USB hub	Mains voltage 6	Titrando system 1
Connector	Maintenance 30	Titration mode
MSB 2	Maintenance agreement 31	DET 3
USB 2	MEAS 3	MET 3
Controller	Measuring interface 2, 9	SET 3
Connector 9	Measuring mode 3	Titration stand
Cornicción	MEAS 3	Connect 16
D	MET 3	Touch Control
DET 3	Metrohm Serial Bus MSB, see also	Connect 11
Device software	"MSB" 14	
Update 2	MSB	U
Differential potentiometry 27	Connect devices 14	Update
Dosing command	Connector 9	Device software 2
ADD 4	MSB connector 2	

Index

 USB
 USB hub
 W

 Connector
 9
 Connect
 19
 Warranty
 44

 USB connector
 2
 2
 44